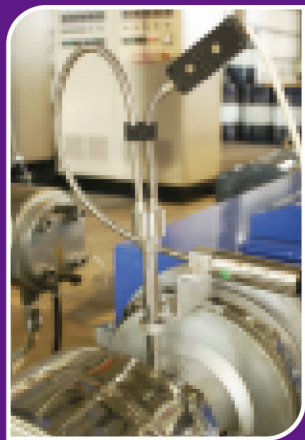




SOUTHEAST MACHINERY

SE/LD/LLD-55-65-55-130-OSC

55-65-55 triple layer blown film machine with oscillating take-off unit



- OPTION EQUIPMENT :**
- CHILLER ● SURFACE TREATER
 - EPC DEVICE
 - EDGE MATERIAL COLLECTOR
 - IBC DEVICE
 - VOLUMETRIC DOSING DEVICE

MODEL		SE/LD/LLD-55-65-55-1300-OSC	
EXTRUDER	MIDDLE LAYER	SCREW DIA.	65MM
	OUTSIDE & INSIDE LAYER	SCREW DIA.	55MM
DRIVE MOTOR	MIDDLE LAYER	75 HP	
	OUTSIDE & INSIDE LAYER	50 HP	
DIE	LONG LIFE SCREEN & PRESSURE GAUGE		
	LD/LLD ABC TYPE TRIPLE LAYERS		
OSCILLATING TAKE-OFF UNIT	ROLLER WIDTH	1300MM	
	ROTARY MOTOR	1/2 HP	
	TAKE-OFF MOTOR	2 HP	
	AUXILIARY MOTOR	2 HP SERVO	
WINDING UNIT	BACK TO BACK BY AUTOMATIC TYPE		
	CONTROLLER	HMI Touch Screen	
	DRIVE MOTOR	2 HP	

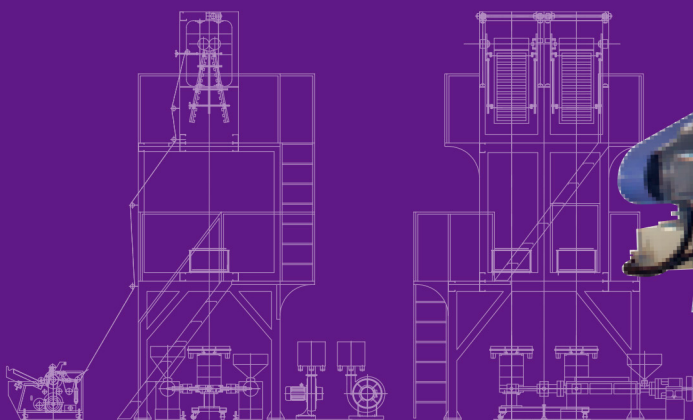


SOUTHEAST MACHINERY

SE/HD-45-55-500-D

45-55 triple layer blown film machine with double head

- Reduce the cost of raw material.
- Combine the properties of the different raw material.
- It could get uniformly thickness of the film when it equips the oscillating take-off unit.
- Special mold-flow design for cooling air ring.
- Percent value of material could be controlled more effective in each layer by equipping the volumetric dosing device.
- It could be calibrated and leveled the edge of film by equipping the EPC or CPC device in the winding.
- Adopt the Human-machine interface control in the whole device.
- When adopting the latest design of the automatic winder and equipping the tension control device, it could be controlled more precise in the winding.
- We adopt the stacking type of mechanical design in double and triple layer blow film die, and it could keep the die temperature stably.
- Introduce the latest design idea.
- Adopt the safety protection design for the whole device.
- The fixed ring could surround the bubble effectively and make the bubble to stabilize, when the machine equips the automatic fixed ring of intersection type.
- When adopting the dual-use type of the collapser of our patent, it could be changed fast from latticed woods type to stainless roller type.
- It could be reduced the electricity loss more effective when equipping the inverter control in the whole device.



OPTION EQUIPMENT :

- CHILLER ● SURFACE TREATER
- EPC DEVICE
- EDGE MATERIAL COLLECTOR
- IBC DEVICE
- VOLUMETRIC DOSING DEVICE



MODEL		SE/HD-45-55-500-D	
EXTRUDER	MIDDLE LAYER	55 MM	
	OUTSIDE & INSIDE LAYER	45 MM	
DRIVE MOTOR	MIDDLE LAYER	40 HP	
	OUTSIDE & INSIDE LAYER	20 HP	
DIE	HD ABA TYPE TRIPLE LAYERS		
TAKE-OFF UNIT	ELEVATING TYPE		
	TAKE-OFF MOTOR		1 HP
	ELEVATING MOTOR		1 HP
WINDING UNIT	DRIVE MOTOR	2 SETS	0.3 KG-M TORQUE MOTOR
	FRICTION TYPE		
	ROLLER WIDTH	500 MM	



SOUTHEAST MACHINERY

SE/HD-FD

- It's economic for saving cost and reducing the cost of raw material.
- It could be reduced the electricity loss more effective when equipping the inverter control.
- Introduce the latest design idea.
- It has economic purpose and can produce four different sizes film as four machines do at the same time.
- The take-off unit is pneumatic type in pinch roller and operated by solenoid valve for an easy adjustment.

HDPE FOUR HEAD BLOWN FILM MACHINE

MODEL	SE/HD-FD	
EXTRUDER	SCREW DIA.	
	75 MM	65 MM
DRIVE MOTOR	60 HP×6P	50HP×6P
	INVERTER	
DIE	φ60 MM	φ50 MM
TAKE-OFF UNIT	ROLLER WIDTH	
	600 MM	500 MM
	TAKE-OFF MOTOR	
WINDING UNIT	1 HP DC	
	SURFACE FRICTION TYPE	
	DRIVE MOTOR	
		0.3 KG-M TORQUE MOTOR



OUR PRODUCTS 《本公司生產製造項目》

- HD/LD/LLDPE/PP MULTI-LAYER OR SINGLE LAYER BOWING FILM MAKING LINE
- PVC HEAT SHRINKABLE FILM MAKING LINE
- PVC PROFILE MAKING LINE
- PVC/PE/PP PIPE MAKING LINE
- PP DRINKING STRAW MAKING LINE
- PP PACKING TAPE MAKING LINE
- MANUFACTURE OF OTHER EXTRUSION MACHINERY
- ALL KINDS OF EXTRUSION TURN-KEY PLANT

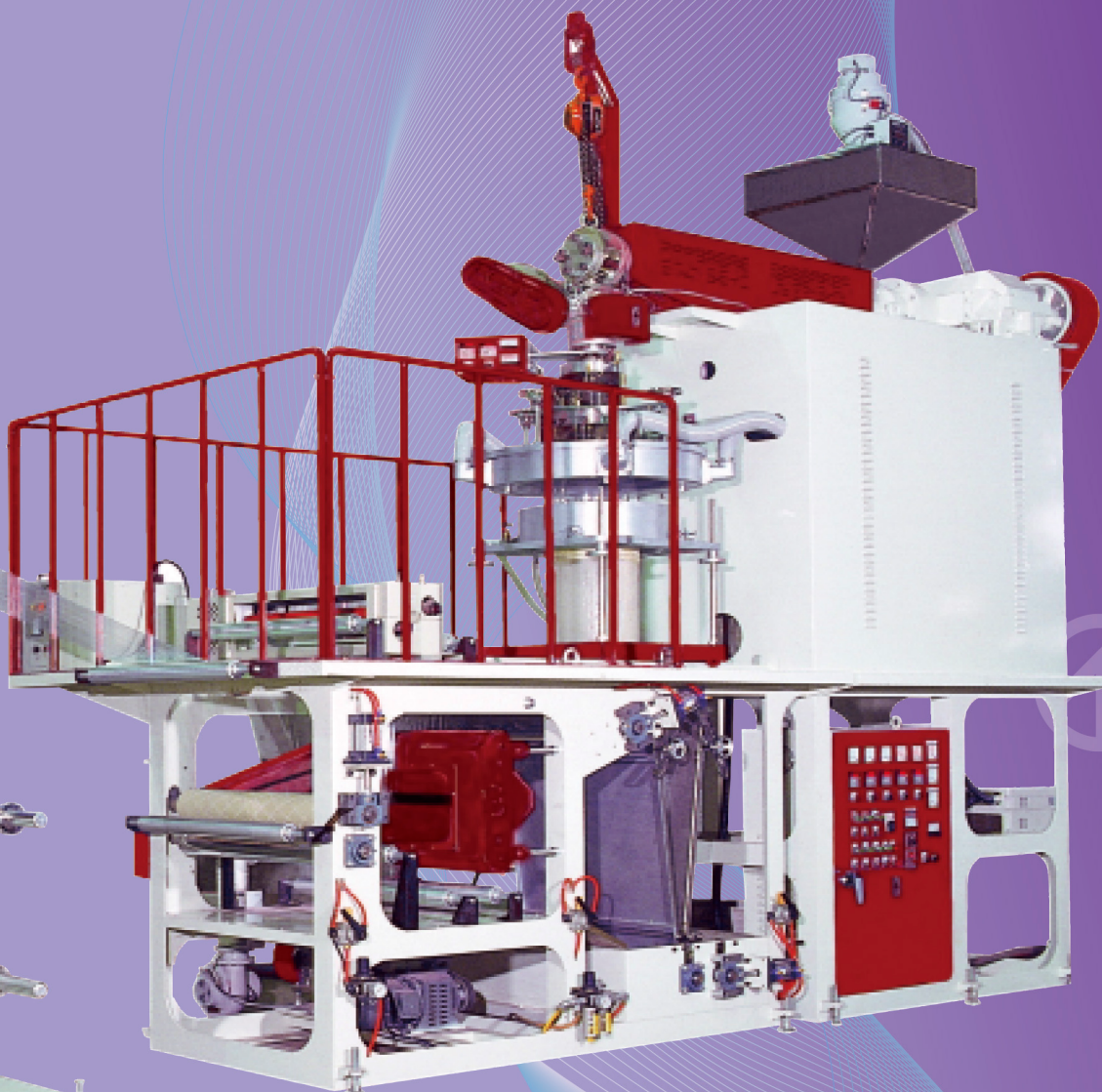
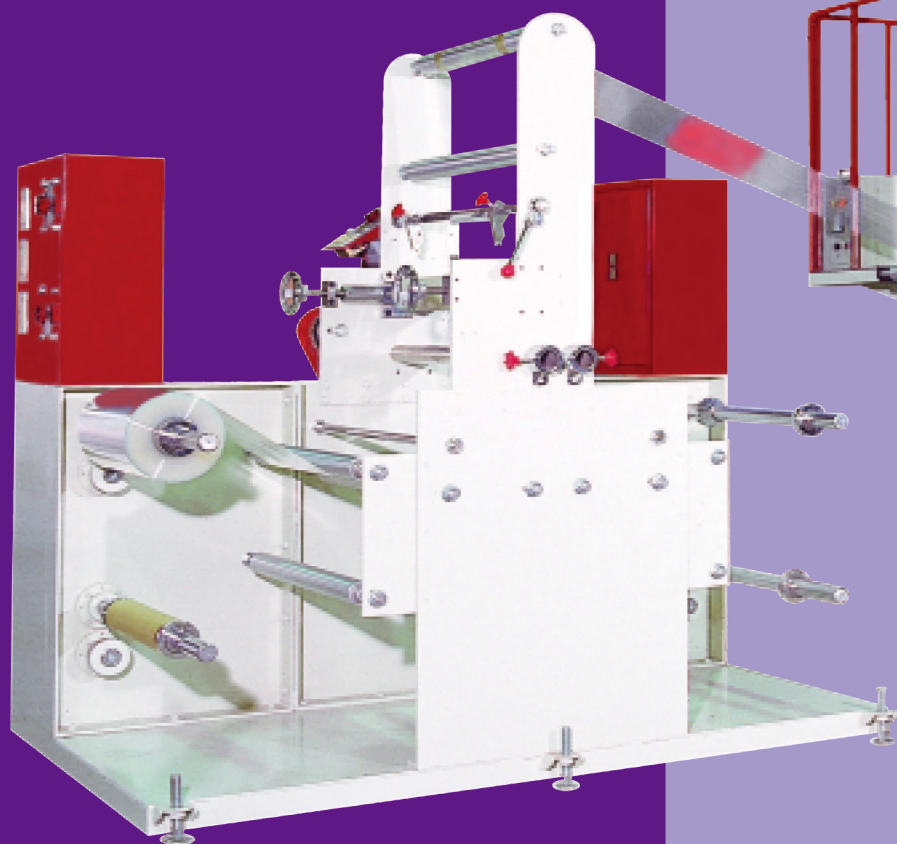
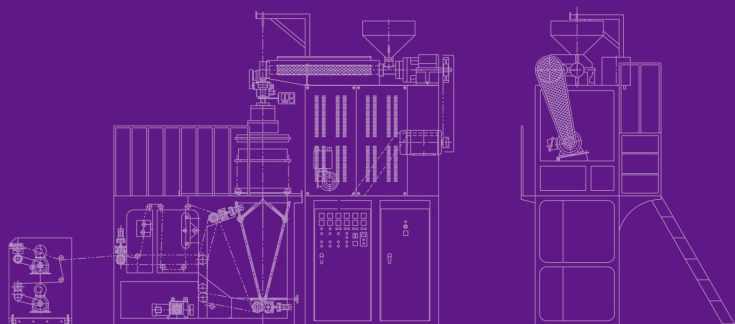
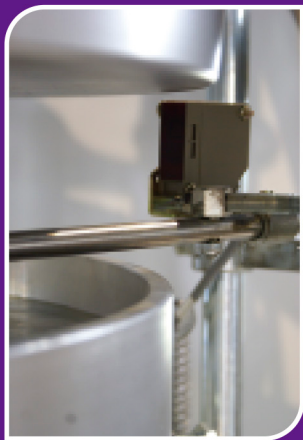


SOUTHEAST MACHINERY

SE/PP-55

P.P. Transparent Tubular Film Making Machine.

- This film can be uniform with rotary die in this blow film machine.
- The film can be increased strongly and transparently by hot water bath and heating blower.
- The simple boom is not only supporting the die weight, but helping the engineers to disassemble the die head.
- The film can be wound smoothly and tightly by winding unit with the torque motor.



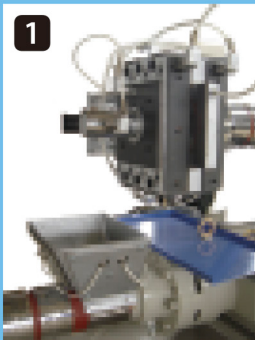
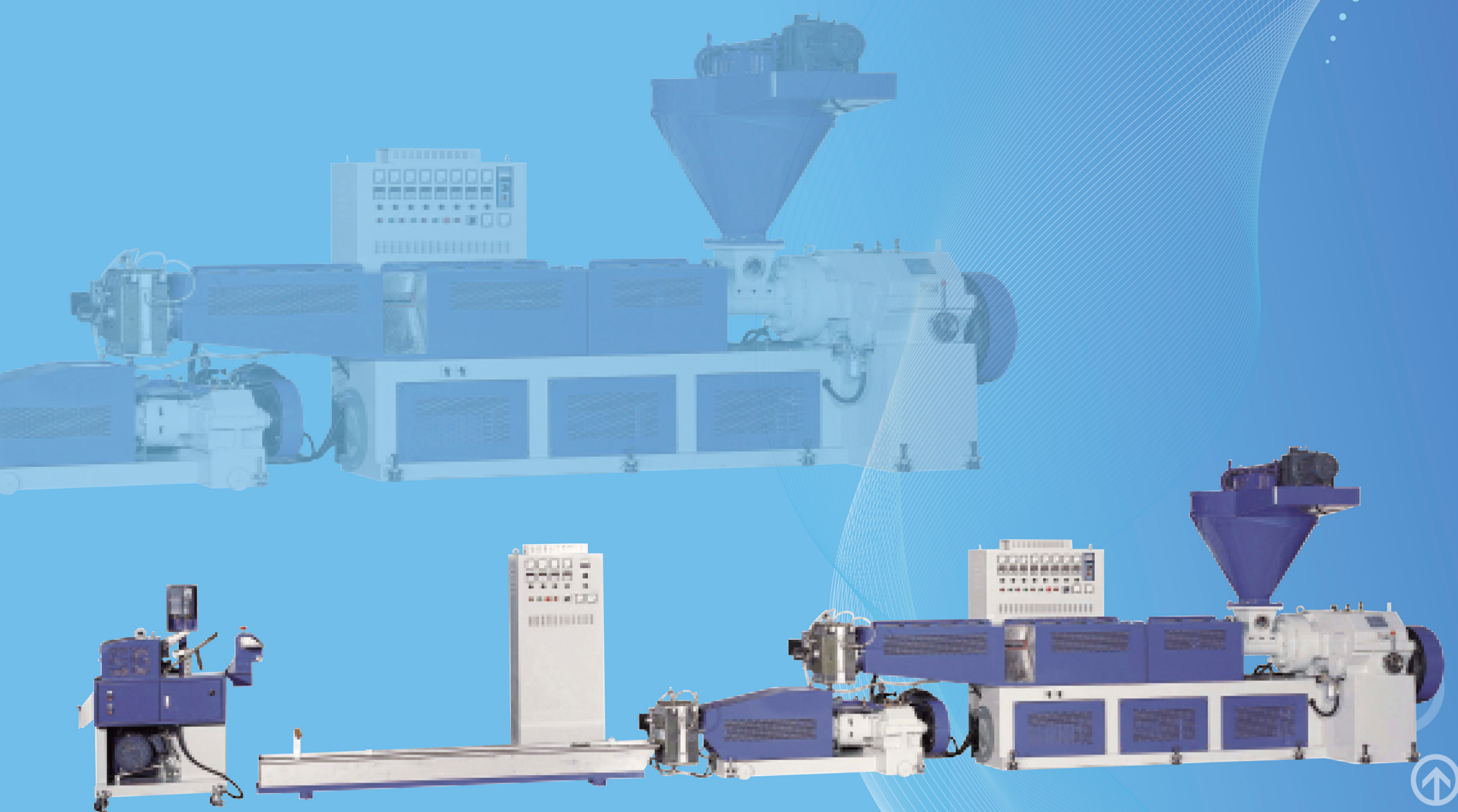
PP BLOW FILM MAKING MACHINE	
MODEL/型式	SE/PP-55
MATERIAL/材料	PP
EXTRUDER/押出機	SINGLE TYPE
DRIVE MOTOR/驅動馬達	20 HP × 6P + INVERTER
SCREW DIAMETER/螺桿直徑	55 MM
ROTARY DIE	DOWNWARD TYPE
TEMP. CONTROL/溫度控制	5 ZONES
COOLING UNIT/冷卻裝置	鼓風機AIR BLOWER : 1/2 HP
WINDING UNIT/捲取裝置	驅動馬達DRIVE MOTOR : 0.3 KG-M torque
FLOOR DIMENSION/佔地面積	4.5 × 1.7 × 3.1 M



SOUTHEAST MACHINERY

SE/WR-CD-TYPE

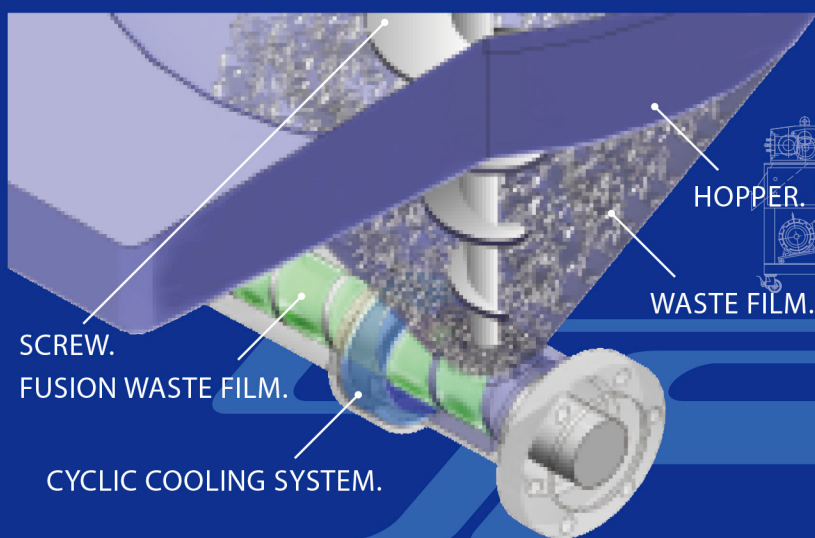
- This model is two stage type which uses oil hydraulic screen changer to change the filter more easily and promptly.
- The main die mould has a special design to get the vent effect and let the melted resin drops smoothly into the hopper.
- It equipped with a force feeding hopper to ensure the crushed films drops stably into the barrel.
- If we don't have budget for crusher, we can choose side feeding hopper to help us achieving feeding perfectly.



1 HYDRAULIC SCREEN CHANGE MOULD.

2 WINDOW OF FORCED FEEDING HOPPER.

3 SIDE PUTTING FEEDING HOPPER.

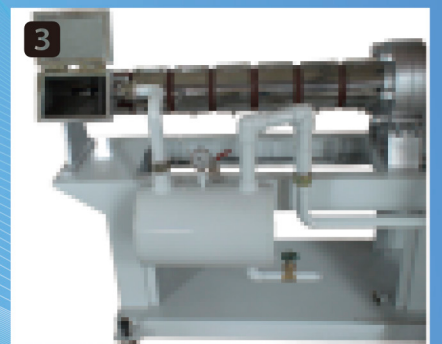
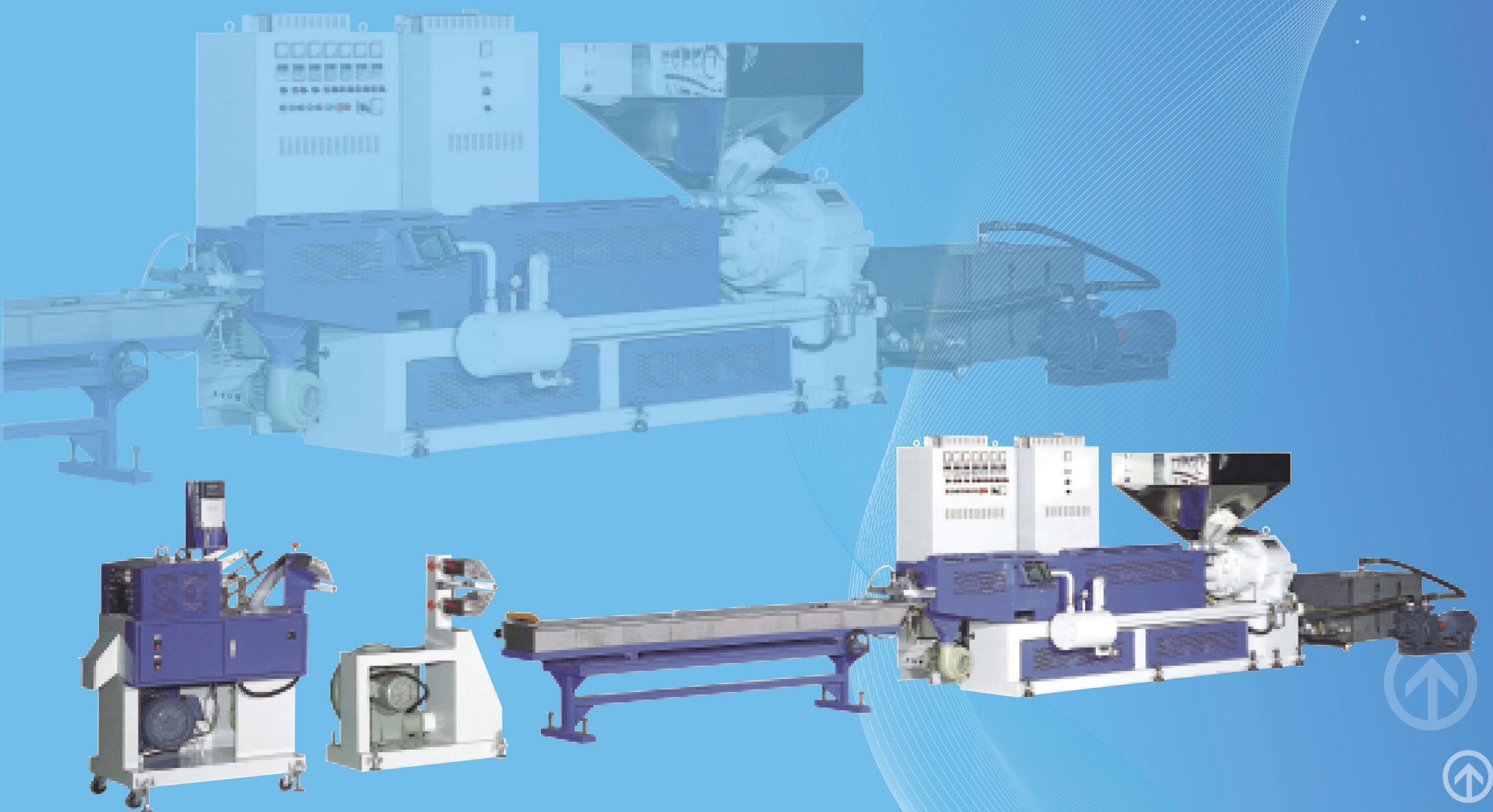




SOUTHEAST MACHINERY

SE/WR-S-TYPE

- This model is for recycling various materials and dyeing.
- It has optional vacuum vent tank with waste water disposal tank which can take the gas, or ink off prompt and dehydrate thoroughly to have cleaner pellets.
- The waste water disposal tank can make products cleaner and will not pollute the air.
- The optional dehumidifying unit can make the pellets dryer.



- 1 DEHUMIDIFYING UNIT.
- 2 VACUUM TANK.
- 3 WASTE WATER DISPOSAL TANK.

